



INSTRUCTION MANUAL

For installation of front mounting plates
MB SPRINTER 3T and 5T



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INSTRUCTION MANUAL

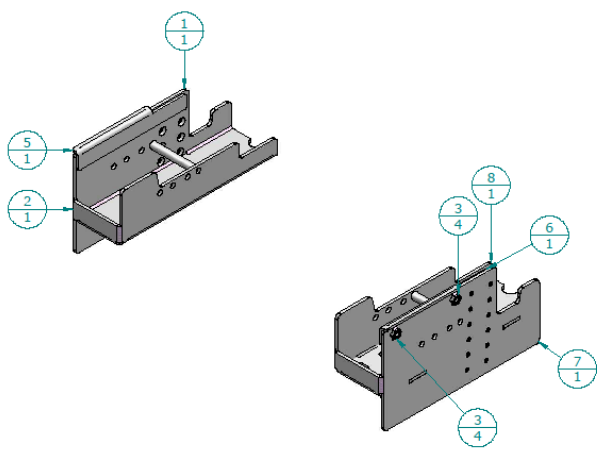
WARNING !

Read this manual carefully before installation

This manual is intended for installing mounting plates on the front of a 3T or 5T MB Sprinter.

The set consists of a left- and right mounting plate with corresponding bolts and nuts.

				REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED				



Item Number	Document Number	Title	Quantity
1	MB.LV.01	Main bracket - links voor	1
2	MB.LV.02	Side bracket - links voor	1
3		Lasmoe M10	4
5	SP.LV.01	Stelplaat links voor	1
6	SP.RV.01	Stelplaat rechts voor	1
7	MB.RV.01	Main bracket - rechts voor	1
8	MB.RV.02	Side bracket - rechts voor	1
9*	M.B.01	Bus	2

NAME	DATE	<small> HPC-FILES B.V. 6515KNOXWAY 13-20 7516 AP OUDHOORN T: +31 541 222 444 P: +31 541 222 445 E: info@hpc-files.com W: www.hpc-files.com </small>	
DRAWN: Andy	11/15/11	TITLE Brackets Mercedes - Overzicht	
CHECKED:			
ENG APPR:			
MGR APPR:			
<small> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±X.X° 2 PL ±X.XX 3 PL ±X.XXX </small>		SIZE: A3	DWG NO:
		<small> FILE NAME: Brackets Mercedes.dft </small>	
		SCALE:	MATERIAL:
		SHEET 1 OF 1	

MOUNTING

Installing method of the mounting plates under the vehicle. The ground clearance must be at least 17 centimeters.

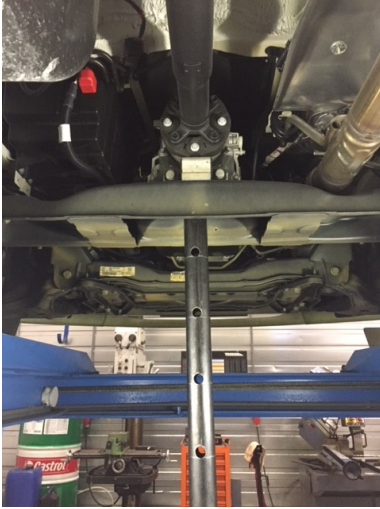


Right side of the vehicle.



Left side (driver's side) of the vehicle.

MOUNTING



Support the stabilization bar before starting installation.

Avoid pressure on the stabilization bar.

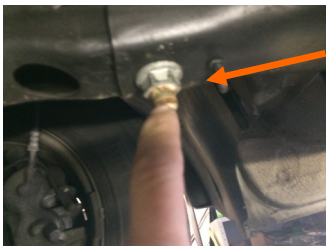
Loosen the bolts but do not disassemble.

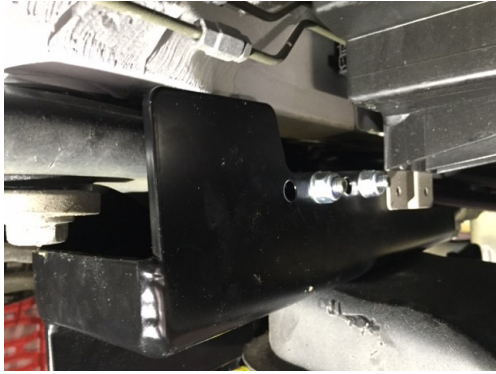


Remove the bolts on the side of the stabilization bar and replace them with bolts M10 x 70.



Loosen both nuts of the stabilization bar. In this way the mounting plate can be placed more easily.





Install the mounting plate with the M10 x 70 bolts.

Determine the height of the jack mounting. After mounting the ground clearance should be at least 17 centimeters.

Secure the stabilization bar.



Install the mounting plate with the M10 x 30 bolts and nuts.



Install the strip on the outside of the mounting plate, between the mounting plate and chassis.



The mounting plate is provided with welded nuts. Adjust the mounting plate vertically using the bolts M10 x 30. Tighten the M 10 nuts.





If a first aid kit or a box is mounted on the right side of a Sprinter , these can be removed via the flap under the passenger seat.

Seal the resulting hole with a plate and seal it.



Depicted an example of sheet used to seal the hole created after removal.



Determine the height of the jack before install it on the mounting plate.

The ground clearance must be at least 17 centimeters.



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