



INSTRUCTION MANUAL

**For the installation of mounting plates on a
FIAT X250 chassis**



**HPC HYDRAULICS B.V.
Edisonstraat 18-20 7575 AT Oldenzaal
Tel: 00-31-(0)541 222 444
E-mail: info@hpc-hydraulics.com**

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INSTRUCTION MANUAL

WARNING !

READ THIS MANUAL CAREFULLY BEFORE INSTALLATION

This manual is intended for mounting mounting plates on the back of a Fiat Ducato X250 with a Fiat chassis.

The set consists of a left- and right mounting plate with corresponding bolts and nuts.

				REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED				

Item Number	Document Number	Title	Quantity
1	PLA.BP.A.U	Bevestigingsplaat - Uitsparing	2
2	PLA.BP.A.OL	Bevestigingsplaat - Onder Links	1
3	PLA.BP.L.A	Bevestigingsplaat - Links Achter	1
4	PLA.BP.A.S	Bevestigingsplaat - steun	2
5	PLA.BP.OR	Bevestigingsplaat - Onder Rechts	1
6	PLA.BP.R.A	Bevestigingsplaat - Rechts Achter	1

NAME	DATE		
DRAWN: Andy	11/15/11		
CHECKED:			
ENG APPR:			
MGR APPR:			
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES: X.X° 2 PL. X.X.XX 3 PL. X.X.XXX</small>		<small>ISO 9001:2008 REGISTERED 7515, 47 OLSENDAAL T: +31 (0) 541 534444 F: +31 (0) 541 534451 E: info@hpc-netherlands.nl Website: www.hpc-netherlands.nl</small>	
		TITLE Brackets PLA - Overzicht	
		<small>SIZE</small> A3	<small>REV</small> 2
		<small>FILE NAME:</small> Brackets.dft	
		<small>SCALE:</small>	<small>MATERIAL:</small>
		<small>SHEET 1 OF 1</small>	

MONTAGE

Installing method of the mounting plates under the vehicle. The ground clearance must be at least 17 centimeters.



Left side (driver's side) of the vehicle.

Right side of the vehicle.



MOUNTING



Right side of the vehicle.

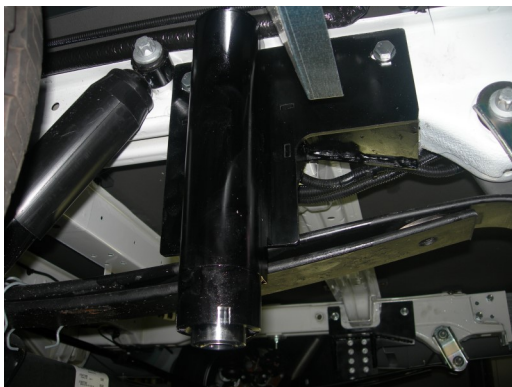


Determine the height of the jack mounting before installing the mounting plate to the chassis. After installing, the ground clearance should be at least 17 centimeters.

Mount the jack with the M8 x 20.

Install the mounting plates with bolts M12 x 140.





Left side of the vehicle.



Determine the height of the mounting of the jack. After installing the ground clearance should be at least 17 centimeters.

Mount the jack with the M8 x 20.

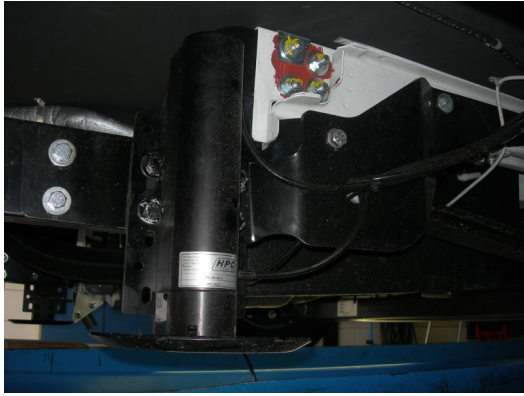
Install the mounting plates with bolts M12 x 140.



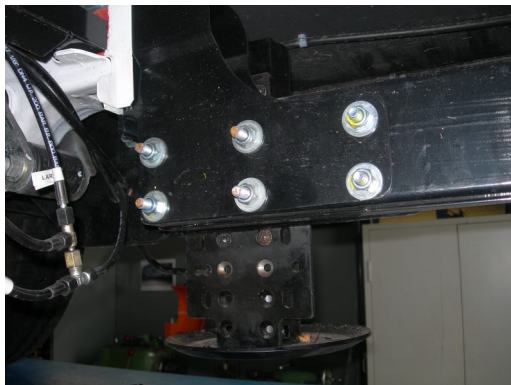
Assembly as described is based on a standard Fiat Ducato chassis.

In case the chassis has been modified by the camper builder, for example by supporting a garage or large overhang, the jacks will have to be mounted in an alternative way. This can be done by adjusting the mounting plates or use standard mounting plates. These are supplied by HPC– hydraulics and can possibly be adjusted by yourself.





Example of mounting a standard mounting plate on a extension.



Example of minstalling a standard mounting plate on a extension.



Example of adaptation and installing of a standard mounting plate.



Example of adaptation and installing of a standard mounting plate.



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