



INSTRUCTION MANUAL

For installation of front mounting plates
FIAT X250



HPC HYDRAULICS B.V.
Edisonstraat 18-20 7575 AT Oldenzaal
Tel: 00-31-(0)541 222 444
E-mail: info@hpc-hydraulics.com

INDEX

General warnings	page 3
Overview drawing mounting plates	page 3
Mounting	page 4

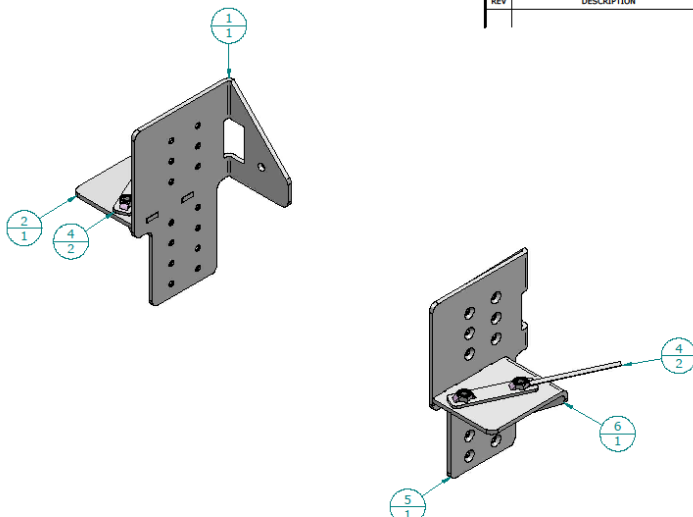
INSTRUCTION MANUAL

WARNING !

READ THIS MANUAL CAREFULLY BEFORE INSTALLATION

This manual is intended for installing mounting plates on the front of a Fiat Ducato X250.

The set consists of a left- and right mounting plate with corresponding bolts and nuts.



Item Number	Document Number	Title	Quantity
1	D250.BP.L.V	Bracket basis - links voor	1
2	D250.BO.L.V	Bracket onder - links voor	1
4	D250.B	Bevestigingsplaat	2
5	D250.BP.R.V	Bracket basis - rechts voor	1
6	D250.BO.R.V	Bracket onder - rechts voor	1

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1			

NAME	DATE
DRAWN Andy	11/29/11
CHECKED	
ENG APPR	
MGR APPR	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
ANGLES IN DEGREES
2 PL. 3X.XX 3 PL. 4X.XXX

WETPRO B.V.
BESONDRAGT 18-20
TOTAAL VERBODEN
T: +31 541 222444
F: +31 541 222445
E: info@wetpro.nl
W: www.wetpro.nl

TITLE	
Fiat 250 - Brackets - overzicht	

SIZE	DWG NO	REV
A3		

FILE NAME: Brackets - overzicht.dwg	
SCALE:	MATERIAL:

SHEET 1 OF 1

MOUNTING

Installing method of the mounting plates under the vehicle. The ground clearance must be at least 17 centimeters.



Left (driver's) side of the vehicle.



Right side of the vehicle.



MOUNTING



There are holes on the chassis which are closed by a rubber cap. When the caps are removed, the holes as shown on the left become visible.

Put the mounting plate in the corner and mark the holes to be drilled.



Mark the opening on the side of the mounting plate and drill the hole.



Determine the height of the jack . After installing, the ground clearance should be at least 17 centimeters.

Mount the jack with the M8 x 20 countersunk bolts. Put the mounting plate in the corner. Insert the strip with the welded nuts through the opening of the chassis and bolt with M12 x 35. Install the side of the mounting plate with bolt M12 x 35 and lock nut M12.

MOUNTING



Left side of the vehicle: If necessary move the brake hose.



Right side of the vehicle: Avoid contact with the exhaust!



HPC HYDRAULICS B.V.
Edisonstraat 18-20 7575 AT Oldenzaal
Tel: 00-31-(0)541 222 444
E-mail: info@hpc-hydraulics.com